# Work Order ID 67633

*Monday, March 28, 2011 3:52:39 PM*



**Item ID:** D4030-041 **Accept** **Setup Start**

**Revision ID:** **Stop**

**Item Name:** Long Basket Assembly (350)

**Start Date:** 3/28/2011 **Start Qty:** 1.00 **Cust Item ID:**

**Required Date:** 4/8/2011 **Req'd Qty:** 1.00 **Customer:**

**Reference:**

**Approvals:** **Process Plan:** MF **Date:** 11-03-28 **Tooling:** _____ **Date:** _____ **Run Start**

**QC:** _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop**

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|---|---|---|---|---|---|---|---|---|---|
| Draw Nbr: D4030 / Revision Nbr: C | | | | | | | | | |
| 100 | Pick Kit | 0.00 | | | | 11/4/17 SF | | | |
| Packaging | **Memo** | 0.00 | | | | | | | |
| Packaging | | | | | | | | | |
| 110 | Assemble as per dwg | 0.00 | | | | M 11/04/06 (X1) | | | |
| HandFinish | **Memo** | 0.00 | | | | | | | |
| Hand Finishing | | | | | | | | | |
| 120 | QC5- Inspect part completeness to step on W/O | 0.00 | | | | (M) | | | |
| QC | **Memo** | 0.00 Su 04/08 | | | | | | | |
| Quality Control | | | | | | | | | |

**Dart Aerospace Ltd**

| W/O: | | WORK ORDER CHANGES | | | | | |
|---|---|---|---|---|---|---|---|
| **DATE** | **STEP** | **PROCEDURE CHANGE** | **By** | **Date** | **Qty** | **Approval** Chief Eng / Prod Mgr | **Approval** QC Inspector |
| | | | | | | | |
| | | | | | | | |

**Part No:** _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

**Resolution:** _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|---|---|---|---|---|---|---|---|---|
| **DATE** | **STEP** | **Description of NC** Section A | **Corrective Action** Section B | | | **Verification** Section C | **Approval** Chief Eng | **Approval** QC Inspector |
| | | | **Initial** Chief Eng | **Action Description** Chief Eng | **Sign & Date** | | | |
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**NOTE:** Date & initial all entries

# Work Order ID 67633

*Monday, March 28, 2011 3:52:39 PM*



**Item ID:** D4030-041 **Accept** **Setup Start**

**Revision ID:** **Stop**

**Item Name:** Long Basket Assembly (350)

**Start Date:** 3/28/2011 **Start Qty:** 1.00 **Cust Item ID:**

**Required Date:** 4/8/2011 **Req'd Qty:** 1.00 **Customer:**

**Reference:**

**Approvals:** **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____ **Run Start**

**QC:** _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop**

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|---|---|---|---|---|---|---|---|---|---|
| 130 | Identify as per dwg & Stock Location:_____ | 0.00 | | | | | | | |
| Packaging | **Memo** PO# 67632 | 0.00 | | | | | | | |
| Packaging | | | | | | | | | |
| 140 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| QC | **Memo** | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

11-04-8

**Dart Aerospace Ltd**

| W/O: | | WORK ORDER CHANGES | | | | | |
|---|---|---|---|---|---|---|---|
| **DATE** | **STEP** | **PROCEDURE CHANGE** | **By** | **Date** | **Qty** | **Approval** Chief Eng / Prod Mgr | **Approval** QC Inspector |
| | | | | | | | |
| | | | | | | | |

**Part No:** _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

**Resolution:** _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|---|---|---|---|---|---|---|---|---|
| **DATE** | **STEP** | **Description of NC** Section A | **Corrective Action** Section B | | | **Verification** Section C | **Approval** Chief Eng | **Approval** QC Inspector |
| | | | **Initial** Chief Eng | **Action Description** Chief Eng | **Sign & Date** | | | |
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**NOTE:** Date & initial all entries

# Picklist Print

*Monday, March 28, 2011 3:52:34 PM*



6

**Work Order ID:** 67633

**Parent Item:** D4030-041

**Parent Item Name:** Long Basket Assembly (350)

**Start Date:** 3/28/2011 **Required Date:** 4/8/2011

**Start Qty:** 1.00 **Required Qty:** 1.00

**Comments:** IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| D2530<br>Handle Weldment | | Manufactured | No | | | 100 | Each | 17.0000 | 1 | 1 | 1 | 11/4/17 | |
| | | | | **Location** | | **Loc Qty** | | **Loc Code** | | | | | |
| | | | | ST506 | | 17 | | | | | | | |
| | | | | | 66171 | 9 | | | | | | | |
| | | | | | ~~66563~~ | 8 | | | | | | | |
| D2535<br>Spring | | Manufactured | No | | | 100 | Each | 73.0000 | 2 | 2 | 2 | 11/4/17 | |
| | | | | **Location** | | **Loc Qty** | | **Loc Code** | | | | | |
| | | | | ST504 | | 73 | | | | | | | |
| | | | | | 64280 | 19 | | | | | | | |
| | | | | | ~~66764~~ | 54 | | | | | | | |
| D2537<br>Bushing | | Manufactured | No | | | 100 | Each | 66.0000 | 2 | 2 | 2 | 11/4/17 | |
| | | | | **Location** | | **Loc Qty** | | **Loc Code** | | | | | |
| | | | | ST504 | | 66 | | | | | | | |
| | | | | | 65077 | 24 | | | | | | | |
| | | | | | 66972 | 42 | | | | | | | |
| D3913-041<br>Long Basket Base Assemby, 350 | | Manufactured | No | | | 100 | Each | 0.0000 | 1 | 1 | 67635 | 11/4/17 | |

**Dart Aerospace Ltd**

| W/O: | | WORK ORDER CHANGES | | | | | |
|---|---|---|---|---|---|---|---|
| **DATE** | **STEP** | **PROCEDURE CHANGE** | **By** | **Date** | **Qty** | **Approval** Chief Eng / Prod Mgr | **Approval** QC Inspector |
| | | | | | | | |
| | | | | | | | |

**Part No:** _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

**Resolution:** _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|---|---|---|---|---|---|---|---|---|
| **DATE** | **STEP** | **Description of NC** Section A | **Corrective Action** Section B | | | **Verification** Section C | **Approval** Chief Eng | **Approval** QC Inspector |
| | | | **Initial** Chief Eng | **Action Description** Chief Eng | **Sign & Date** | | | |
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**NOTE:** Date & initial all entries

# Picklist Print

*Monday, March 28, 2011 3:52:34 PM*

**Work Order ID:** 67633

**Parent Item:** D4030-041

**Parent Item Name:** Long Basket Assembly (350)

**Start Date:** 3/28/2011 **Required Date:** 4/8/2011

**Start Qty:** 1.00 **Required Qty:** 1.00

| | | | | | | | | |
|---|---|---|---|---|---|---|---|---|
| D3914-041<br>Long Basket Lid Assembly (350) | Manufactured | No | | 100 | Each | 0.0000 | 1 | 1<br>B65387 (x1) 11/4/11 |
| D3917-3<br>Washer | Manufactured | No | | 100 | Each | 32.0000 | 6 | 6<br>11/4/11 |
| | | | **Location** | | **Loc Qty** | | **Loc Code** | |
| | | | ST092 | | 32 | | | |
| | | | 66903 | | 32 | | | 6 |
| D3953-3<br>Gas Spring Stud, Lid | Manufactured | No | | 100 | Each | 4.0000 | 2 | 2<br>B67859 11/4/11 |
| | | | **Location** | | **Loc Qty** | | **Loc Code** | |
| | | | ST096 | | 4 | | | |
| | | | 65620 | | 4 | | | 1 |
| D3953-7<br>Spring Spacer | Manufactured | No | | 100 | Each | 11.0000 | 2 | 11/4/11 |
| | | | **Location** | | **Loc Qty** | | **Loc Code** | |
| | | | ST096 | | 11 | | | |
| | | | 65053 | | 4 | | | |
| | | | 65621 | | 7 | | | 2 |
| D3953-9<br>Gas Spring Washer | Manufactured | No | | 100 | Each | 20.0000 | 2 | 2<br>11/4/11 |
| | | | **Location** | | **Loc Qty** | | **Loc Code** | |
| | | | ST089 | | 20 | | | |
| | | | 66162 | | 20 | | | 2 |

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| W/O: | | WORK ORDER CHANGES | | | | | |
|---|---|---|---|---|---|---|---|
| **DATE** | **STEP** | **PROCEDURE CHANGE** | **By** | **Date** | **Qty** | **Approval** Chief Eng / Prod Mgr | **Approval** QC Inspector |
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**Part No:** _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

**Resolution:** _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|---|---|---|---|---|---|---|---|---|
| **DATE** | **STEP** | **Description of NC** Section A | **Corrective Action** Section B | | | **Verification** Section C | **Approval** Chief Eng | **Approval** QC Inspector |
| | | | **Initial** Chief Eng | **Action Description** Chief Eng | **Sign & Date** | | | |
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**NOTE:** Date & initial all entries

# Picklist Print

*Monday, March 28, 2011 3:52:35 PM*

**Work Order ID:** 67633

**Parent Item:** D4030-041

**Parent Item Name:** Long Basket Assembly (350)

**Start Date:** 3/28/2011 **Required Date:** 4/8/2011

**Start Qty:** 1.00 **Required Qty:** 1.00

| | | | | | | | | |
|---|---|---|---|---|---|---|---|---|
| D3953-17 | Manufactured | No | | 100 | Each | 12.0000 | 2 | 2 |
| Gas Spring Spacer | | | | | | | | |

| Location | Loc Qty | Loc Code |
|---|---|---|
| ST096 | 12 | |
| 65138 | 12 | |

| | | | | | | | | |
|---|---|---|---|---|---|---|---|---|
| D3953-19 | Manufactured | No | | 100 | Each | 10.0000 | 1 | 1 |
| Gas Spring Bracket | | | | | | | | |

| Location | Loc Qty | Loc Code |
|---|---|---|
| ST096 | 11 | |
| 59213 | 1 | |
| 64810 | 10 | |

| | | | | | | | | |
|---|---|---|---|---|---|---|---|---|
| D3953-21 | Manufactured | No | | 100 | Each | 10.0000 | 1 | 1 |
| Gas Spring Bracket | | | | | | | | |

| Location | Loc Qty | Loc Code |
|---|---|---|
| ST096 | 10 | |
| 66110 | 10 | |

| | | | | | | | | |
|---|---|---|---|---|---|---|---|---|
| D3969-3 | Manufactured | No | | 100 | Each | 6.0000 | 1 | 1 |
| Spring (Basket Lid) | | | | | | | | |

| Location | Loc Qty | Loc Code |
|---|---|---|
| ST272 | 6 | |
| 64285 | 6 | |

| | | | | | | | | |
|---|---|---|---|---|---|---|---|---|
| AN3-14A | Purchased | No | | 100 | Each | 50.0000 | 4 | 4 |
| Bolt | | | | | | | | |

| Location | Loc Qty | Loc Code |
|---|---|---|
| ST351 | 50 | |
| 116978 | 50 | |

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| W/O: | | WORK ORDER CHANGES | | | | | |
|---|---|---|---|---|---|---|---|
| **DATE** | **STEP** | **PROCEDURE CHANGE** | **By** | **Date** | **Qty** | **Approval** Chief Eng / Prod Mgr | **Approval** QC Inspector |
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**Part No:** _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

**Resolution:** _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|---|---|---|---|---|---|---|---|---|
| **DATE** | **STEP** | **Description of NC** Section A | **Corrective Action** Section B | | | **Verification** Section C | **Approval** Chief Eng | **Approval** QC Inspector |
| | | | **Initial** Chief Eng | **Action Description** Chief Eng | **Sign & Date** | | | |
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**NOTE:** Date & initial all entries

# Picklist Print

*Monday, March 28, 2011 3:52:35 PM*

**Work Order ID:** 67633

**Parent Item:** D4030-041

**Parent Item Name:** Long Basket Assembly (350)

**Start Date:** 3/28/2011 **Required Date:** 4/8/2011

**Start Qty:** 1.00 **Required Qty:** 1.00

| | | | | | | | | |
|---|---|---|---|---|---|---|---|---|
| AN3-16A<br>Bolt | Purchased | No | | 100 | Each | 75.0000 | 2 | 2 11/4/11 SD |

| Location | Loc Qty | Loc Code | |
|---|---|---|---|
| ST352 | 75 | | |
| 114752 | 25 | | 2 |
| ~~116419~~ | 50 | | |

| | | | | | | | | |
|---|---|---|---|---|---|---|---|---|
| AN5-17A<br>Bolt | Purchased | No | | 100 | Each | 88.0000 | 4 | 4 11/4/11 SD |

| Location | Loc Qty | Loc Code | |
|---|---|---|---|
| ST339 | 88 | | |
| 116590 | 88 | | 4 |

| | | | | | | | | |
|---|---|---|---|---|---|---|---|---|
| AN4-12<br>Bolt | Purchased | No | | 100 | Each | 48.0000 | 3 | 3 11/4/11 SD |

| Location | Loc Qty | Loc Code | |
|---|---|---|---|
| ST357 | 48 | | |
| 116786 | 48 | | 3 |

| | | | | | | | | |
|---|---|---|---|---|---|---|---|---|
| AN310-4<br>NUT | Purchased | No | | 100 | Each | 36.0000 | 3 | 3 11/4/11 SD |

| Location | Loc Qty | Loc Code | |
|---|---|---|---|
| ST324 | 36 | | |
| 116786 | 36 | | 3 |

| | | | | | | | | |
|---|---|---|---|---|---|---|---|---|
| AN310C4<br>Nut | Purchased | No | | 100 | Each | 39.0000 | 2 | 2 11/4/11 SD |

| Location | Loc Qty | Loc Code | |
|---|---|---|---|
| ST324 | 39 | | |
| 116741 | 39 | | 2 |

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| W/O: | | WORK ORDER CHANGES | | | | | |
|---|---|---|---|---|---|---|---|
| **DATE** | **STEP** | **PROCEDURE CHANGE** | **By** | **Date** | **Qty** | **Approval** Chief Eng / Prod Mgr | **Approval** QC Inspector |
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**Part No:** _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

**Resolution:** _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|---|---|---|---|---|---|---|---|---|
| **DATE** | **STEP** | **Description of NC** Section A | **Corrective Action** Section B | | | **Verification** Section C | **Approval** Chief Eng | **Approval** QC Inspector |
| | | | **Initial** Chief Eng | **Action Description** Chief Eng | **Sign & Date** | | | |
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**NOTE:** Date & initial all entries

# Picklist Print

*Monday, March 28, 2011 3:52:35 PM*

**Work Order ID:** 67633

**Parent Item:** D4030-041

**Parent Item Name:** Long Basket Assembly (350)

**Start Date:** 3/28/2011 **Required Date:** 4/8/2011

**Start Qty:** 1.00 **Required Qty:** 1.00

| | | | | | | | | |
|---|---|---|---|---|---|---|---|---|
| MS21042L3 | Purchased | No | | 100 | Each | 2,191.000 | 6 | 6 |
| Nut | | | | | | | | |

| Location | Loc Qty | Loc Code |
|---|---|---|
| ST300 | 2191 | |
| 116391 | 591 | |
| 116540 | 800 | |
| 116549 | 800 | |

| | | | | | | | | |
|---|---|---|---|---|---|---|---|---|
| MS21042L5 | Purchased | No | | 100 | Each | 945.0000 | 4 | 4 |
| Nut | | | | | | | | |

| Location | Loc Qty | Loc Code |
|---|---|---|
| ST300 | 945 | |
| 115594 | 185 | |
| 116105 | 500 | |
| 116548 | 260 | |

| | | | | | | | | |
|---|---|---|---|---|---|---|---|---|
| MS24665-151 | Purchased | No | | 100 | Each | 524.0000 | 3 | 3 |
| Cotter Pin | | | | | | | | |

| Location | Loc Qty | Loc Code |
|---|---|---|
| ST309 | 524 | |
| 17566 | 524 | |

| | | | | | | | | |
|---|---|---|---|---|---|---|---|---|
| MS24665-300 | Purchased | No | | 100 | Each | 102.0000 | 2 | 2 |
| Cotter Pin | | | | | | | | |

| Location | Loc Qty | Loc Code |
|---|---|---|
| ST309 | 102 | |
| 110123 | 2 | |
| 116823 | 100 | |

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| W/O: | | WORK ORDER CHANGES | | | | | |
|---|---|---|---|---|---|---|---|
| **DATE** | **STEP** | **PROCEDURE CHANGE** | **By** | **Date** | **Qty** | **Approval** Chief Eng / Prod Mgr | **Approval** QC Inspector |
| | | | | | | | |
| | | | | | | | |

**Part No:** _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

**Resolution:** _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|---|---|---|---|---|---|---|---|---|
| **DATE** | **STEP** | **Description of NC** Section A | **Corrective Action** Section B | | | **Verification** Section C | **Approval** Chief Eng | **Approval** QC Inspector |
| | | | **Initial** Chief Eng | **Action Description** Chief Eng | **Sign & Date** | | | |
| | | | | | | | | |
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**NOTE:** Date & initial all entries

# Picklist Print

*Monday, March 28, 2011 3:52:35 PM*

**Work Order ID:** 67633

**Parent Item:** D4030-041

**Parent Item Name:** Long Basket Assembly (350)

**Start Date:** 3/28/2011 **Required Date:** 4/8/2011

**Start Qty:** 1.00 **Required Qty:** 1.00

| | | | | | | | | |
|---|---|---|---|---|---|---|---|---|
| NAS1149F0432P | Purchased | No | | 100 | Each | 18.0000 | 6 | 6 M117291 11/4/7 SP |
| Washer | | | | | | | | |

| Location | Loc Qty | Loc Code |
|---|---|---|
| ST275 | 18 | |
| 116737 | 18 | |

| | | | | | | | | |
|---|---|---|---|---|---|---|---|---|
| NAS1149F0563P | Purchased | No | | 100 | Each | 97.0000 | 4 | 4 11/4/7 SP |
| Washer | | | | | | | | |

| Location | Loc Qty | Loc Code |
|---|---|---|
| ST275 | 97 | |
| 114576 | 97 | |

| | | | | | | | | |
|---|---|---|---|---|---|---|---|---|
| NAS1149F0332P | Purchased | No | | 100 | Each | 62.0000 | 8 | 8 11/4/7 SP |
| WASHER | | | | | | | | |

| Location | Loc Qty | Loc Code |
|---|---|---|
| ST275 | 62 | |
| 18057 | 62 | |

| | | | | | | | | |
|---|---|---|---|---|---|---|---|---|
| NAS1149C0432R | Purchased | No | | 100 | Each | 1,650.000 | 2 | 2 11/4/7 SP |
| Washer | | | | | | | | |

| Location | Loc Qty | Loc Code |
|---|---|---|
| ST297 | 1650 | |
| 116900 | 1650 | |

**Dart Aerospace Ltd**

| W/O: | | WORK ORDER CHANGES | | | | | |
|---|---|---|---|---|---|---|---|
| **DATE** | **STEP** | **PROCEDURE CHANGE** | **By** | **Date** | **Qty** | **Approval** Chief Eng / Prod Mgr | **Approval** QC Inspector |
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**Part No:** _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

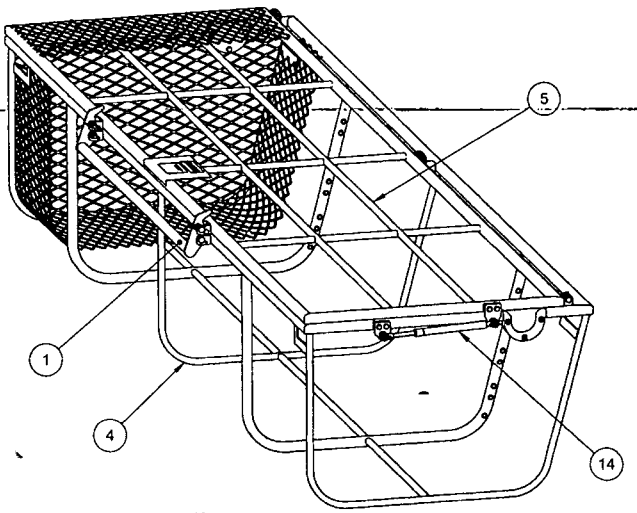
**Resolution:** _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|---|---|---|---|---|---|---|---|---|
| **DATE** | **STEP** | **Description of NC** Section A | **Corrective Action** Section B | | | **Verification** Section C | **Approval** Chief Eng | **Approval** QC Inspector |
| | | | **Initial** Chief Eng | **Action Description** Chief Eng | **Sign & Date** | | | |
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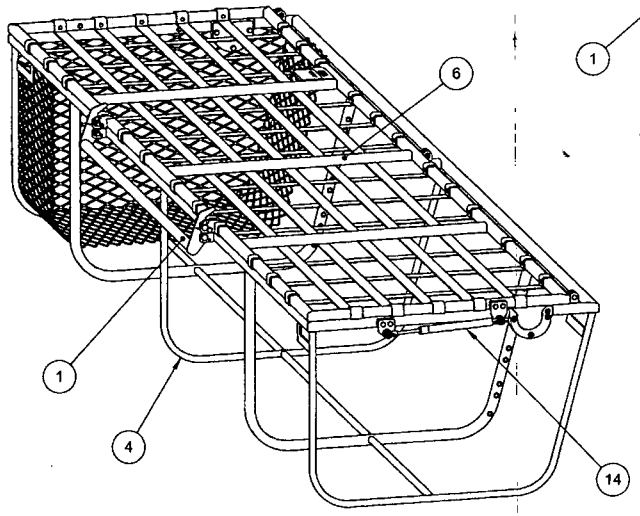
**NOTE:** Date & initial all entries

| ITEM | QTY -041 | QTY -043 | P/N | DESCRIPTION |
|---|---|---|---|---|
| | X | | D4030-041 | LONG BASKET ASSY (350) |
| | | X | D4030-043 | LONG BASKET ASSY, LIGHT LID (350) |
| | | | | |
| 1 | 1 | 1 | D2530 | HANDLE WELDMENT |
| 2 | 2 | 2 | D2535 | SPRING |
| 3 | 2 | 2 | D2537 | BUSHING |
| 4 | 1 | 1 | D3913-041 | LONG BASKET BASE ASSY (350) |
| 5 | 1 | | D3914-041 | LONG BASKET LID ASSY (350) |
| 6 | | 1 | D3915-041 | LIGHT LID ASSY-LONG BASKET |
| 7 | 6 | 6 | D3917-3 | WASHER |
| 8 | 2 | 2 | D3953-3 | GAS SPRING STUD, LID |
| 9 | 2 | 2 | D3953-7 | GAS SPRING SPACER |
| 10 | 2 | 2 | D3953-9 | GAS SPRING WASHER |
| 11 | 2 | 2 | D3953-17 | GAS SPRING SPACER |
| 12 | 1 | 1 | D3953-19 | GAS SPRING BRACKET |
| 13 | 1 | 1 | D3953-21 | GAS SPRING BRACKET |
| 14 | 1 | 1 | D3969-3 | SPRING |
| | | | | |
| 15 | 4 | 4 | AN3-14A | BOLT |
| 16 | 2 | | AN3-16A | BOLT |
| 17 | | 2 | AN3-20A | BOLT |
| 18 | 3 | 3 | AN4-12 | BOLT (DRILLED) |
| 19 | 4 | 2 | AN5-17A | BOLT |
| 20 | | 2 | AN5-21A | BOLT |
| 21 | 3 | 3 | AN310-4 | NUT, CASTELLATED |
| 22 | 2 | 2 | AN310C4 | NUT, CASTELLATED |
| 23 | 6 | 6 | MS21042L3 | NUT |
| 24 | 4 | 4 | MS21042L5 | NUT |
| 25 | 3 | 3 | MS24665-151 | COTTER PIN |
| 26 | 2 | 2 | MS24665-300 | COTTER PIN |
| 27 | 6 | 6 | NAS1149F0432P | WASHER |
| 28 | 4 | 4 | NAS1149F0563P | WASHER |
| 30 | 8 | 8 | NAS1149F0332P | WASHER |
| 31 | 2 | 2 | NAS1149C0432R | WASHER |

△C




**D4030-041 LONG BASKET ASSY (350)**
(MESH SHOWN LOCALLY FOR CLARITY)




**D4030-043 LONG BASKET ASSY, LIGHT LID (350)**
(MESH SHOWN LOCALLY FOR CLARITY)

#676377

RELEASED
10.09.12 GT
ECN 10-596

NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: -041: 72 lbs APPROX
-043: 57 lbs APPROX

| REV. | DESCRIPTION | BY | DATE |
|---|---|---|---|
| C | QTY FOR ITEMS #30 & #31 UNDER -043 WERE MISSING (B8-1); QTY FOR ITEM #3 WAS 4 (D6-1), ONLY 2 ARE REQUIRED, AFFECTS SECTION C-C (D3-3). | MB | 10.07.23 |
| B | AN5-21A BOLT WAS AN5-19A: BOM & (D3-3) | JPH | 10.04.06 |
| A | NEW ISSUE | JPH | 10.03.16 |

| | | |
|---|---|---|
| DESIGN | AJS | DART AEROSPACE LTD |
| DRAWN | | HAWKESBURY, ONTARIO, CANADA |
| CHECKED | | DRAWING NO. D4030 REV. C |
| MFG. APPR. | JFS | SHEET 1 OF 3 |
| APPROVED | | TITLE LONG BASKET ASSY (350) SCALE NTS |
| DE APPR. | | |
| DATE | 10.07.23 | |

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**Dart Aerospace Ltd**

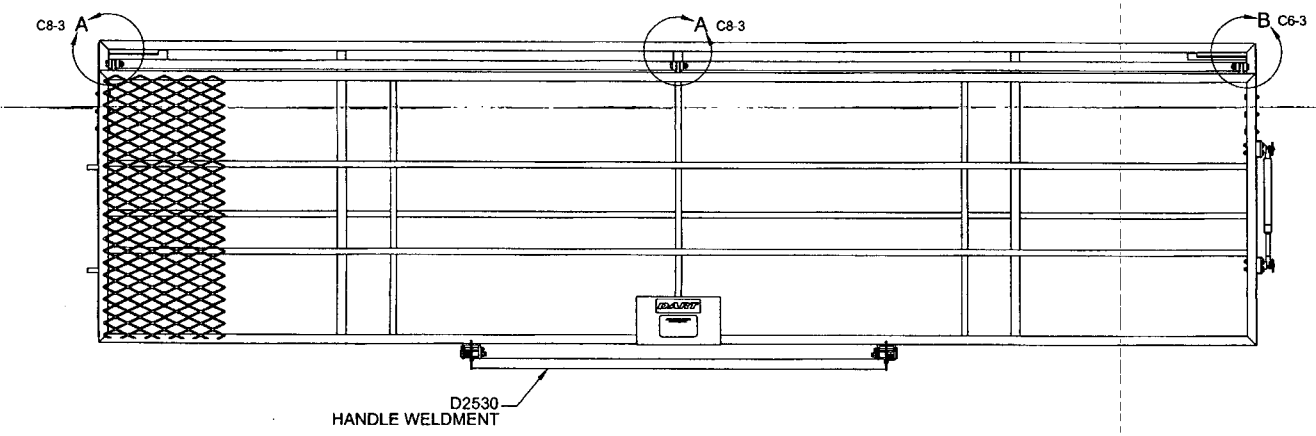
| W/O: | | WORK ORDER CHANGES | | | | | |
|---|---|---|---|---|---|---|---|
| **DATE** | **STEP** | **PROCEDURE CHANGE** | **By** | **Date** | **Qty** | **Approval** Chief Eng / Prod Mgr | **Approval** QC Inspector |
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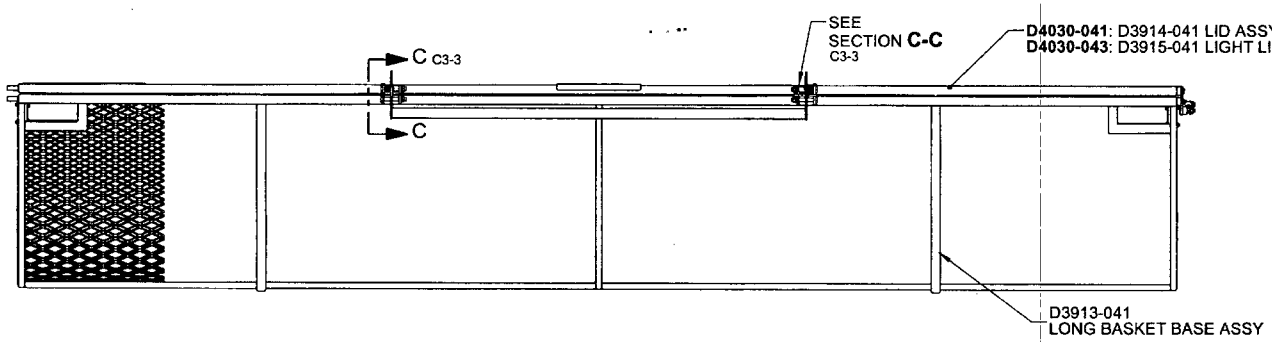
**Part No:** _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

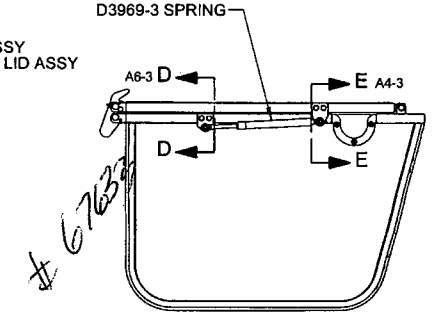
**Resolution:** _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|---|---|---|---|---|---|---|---|---|
| **DATE** | **STEP** | **Description of NC** Section A | **Corrective Action** Section B | | | **Verification** Section C | **Approval** Chief Eng | **Approval** QC Inspector |
| | | | **Initial** Chief Eng | **Action Description** Chief Eng | **Sign & Date** | | | |
| | | | | | | | | |
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**NOTE:** Date & initial all entries




**D4030-041 LONG BASKET ASSY (350)** (SHOWN)
(MESH SHOWN LOCALLY OR REMOVED FOR CLARITY)

**D4030-043 SHORT BASKET ASSY, LIGHT LID (350)**
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED
10.08.12 CP

| | | |
|---|---|---|
| DESIGN | AJS | **DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA |
| DRAWN | | |
| CHECKED | | DRAWING NO. D4030 REV. C |
| MFG. APPR. | | SHEET 2 OF 3 |
| APPROVED | | TITLE LONG BASKET ASSY (350) SCALE NTS |
| DE APPR. | | |
| DATE | 10.07.23 | |

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**Dart Aerospace Ltd**

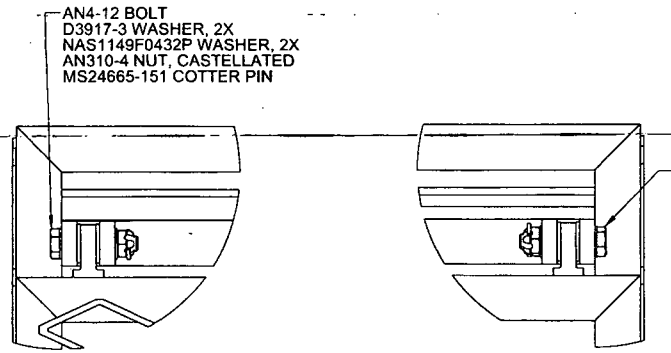
| W/O: | | WORK ORDER CHANGES | | | | | |
|---|---|---|---|---|---|---|---|
| **DATE** | **STEP** | **PROCEDURE CHANGE** | **By** | **Date** | **Qty** | **Approval** Chief Eng / Prod Mgr | **Approval** QC Inspector |
| | | | | | | | |
| | | | | | | | |

**Part No:** _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

**Resolution:** _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|---|---|---|---|---|---|---|---|---|
| **DATE** | **STEP** | **Description of NC** Section A | **Corrective Action** Section B | | | **Verification** Section C | **Approval** Chief Eng | **Approval** QC Inspector |
| | | | **Initial** Chief Eng | **Action Description** Chief Eng | **Sign & Date** | | | |
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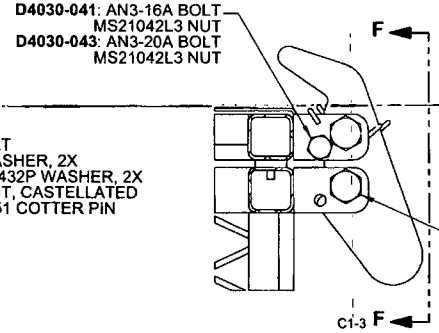
**NOTE:** Date & initial all entries



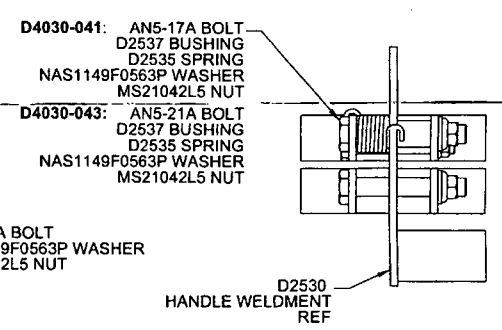

**DETAIL A** D8-2 D5-2



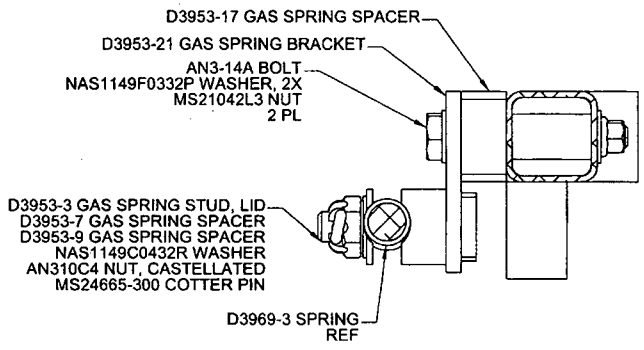

**DETAIL B** D3-2



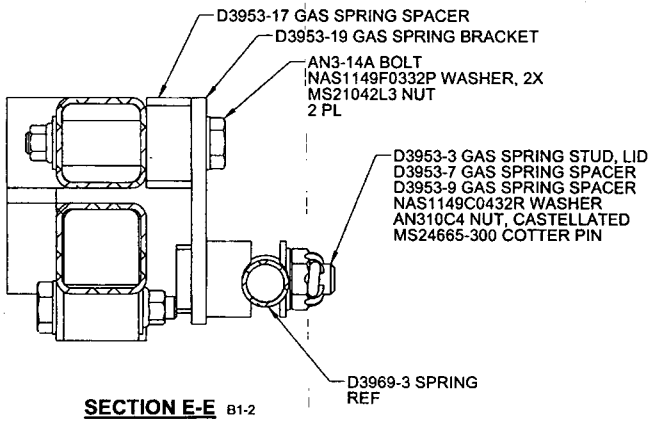

**SECTION C-C** B4-2 B6-2




**VIEW F-F** C3-3




**SECTION D-D** B2-2




**SECTION E-E** B1-2

#67633

RELEASED
10.08.12

| | | |
|---|---|---|
| DESIGN | A.J.S | **DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA |
| DRAWN | | DRAWING NO. D4030 REV. C |
| CHECKED | | SHEET 3 OF 3 |
| MFG. APPR. | T.F.S | TITLE LONG BASKET ASSY (350) SCALE NTS |
| APPROVED | | |
| DE APPR. | | |
| DATE | 10.07.23 | |

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Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|---|---|---|---|---|---|---|---|
| **DATE** | **STEP** | **PROCEDURE CHANGE** | **By** | **Date** | **Qty** | **Approval** Chief Eng / Prod Mgr | **Approval** QC Inspector |
| | | | | | | | |
| | | | | | | | |

**Part No:** _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

**Resolution:** _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|---|---|---|---|---|---|---|---|---|
| | | | **Corrective Action** Section B | | | | | |
| **DATE** | **STEP** | **Description of NC** Section A | **Initial** Chief Eng | **Action Description** Chief Eng | **Sign & Date** | **Verification** Section C | **Approval** Chief Eng | **Approval** QC Inspector |
| | | | | | | | | |
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**NOTE:** Date & initial all entries